

C E R T I F I C A T E

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

TÜVRh/15085/CL1/803/25/0

TÜV Rheinland Industrie Service GmbH hereby certifies that the welding company

Herfølge Kleinsmedie A/S
Solvangsvej 11
4681 Herfølge
Denmark

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P, M
in the range indicated in the annex.

validity: 2025-11-04 until 2028-11-03

Cologne, 2025-11-04
Place and date of issue

Lead auditor: Dipl.-Ing. NORDHAUSEN



Dipl.-Ing. MAKOWKA
Head of certification body



TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany

Scope of the certificate

TÜVRh/15085/CL1/803/25/0

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2, 8 1.2 8	t ≥ 5 mm t = 7.5 - 30 mm t = 3 - 8 mm	FW, partly mechanized BW, partly mechanized BW, partly mechanized
136	1.2	t = 10 - 40 mm	FW, partly mechanized
141	1.2 22 23 23/22 8 8	t = 1 - 4 mm D ≥ 14 mm t = 3 - 16 mm t = 1.5 - 6 mm D ≥ 25 mm t = 1.5 - 6 mm D ≥ 25 mm t = 0.7 - 19 mm D ≥ 20 mm t = 0.8 - 19 mm D ≥ 8.5 mm	manually, ./. manually, ./. manually, ./. FW, manually FW, manually BW, manually

Area of Application:

- New build and repair of components for rail vehicles
 - supporting frames for exterior equipment
 - exterior self-supporting equipment boxes
 - parts inside of passenger coaches

Responsible welding coordinator(s):

Torben Christensen, Level A (EWE) [external] born: 1958-12-25

1st deputy(ies) of the responsible welding coordinator(s):

Mogens Hjortholm, Level C born: 1962-05-23

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Others deputies:

Mads Henningsen, Level C

born: 1995-05-11

Remarks:

Register no.:

TÜVRh/15085/CL1/803/25/0

General provisions:

The General Terms and Conditions of the TÜV Rheinland Industrie Service GmbH apply in the currently valid version.

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany