

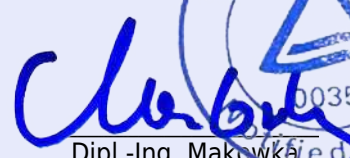
# CERTIFICATE

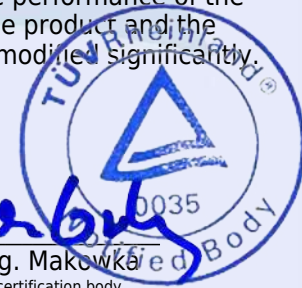
Conformity of the Factory Production Control

**0035-CPR-1090-1.03182.TÜVRh.2022.002**

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

<b>Construction product</b>	<b>Structural components and kits for steel structures to EXC3 according to EN 1090-2</b>
<b>Intended use</b>	for load-bearing structures in all types of buildings
<b>CE - marking method</b>	ZA.3.2 to ZA.3.5 acc. to EN 1090-1:2009+A1:2011
<b>Manufacturer</b>	produced by or for <b>Herfolge Kleinsmedie A/S</b> <b>Solvangsvej 11</b> <b>4681 Herfolge</b> <b>DENMARK</b>
<b>Manufacturing plant</b> <small>Production facility of the manufacturer</small>	Herfolge Kleinsmedie A/S Solvangsvej 11 4681 Herfolge DENMARK
<b>Confirmation</b>	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard <b>EN 1090-1:2009+A1:2011</b> under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
<b>Date of first issue</b>	11.12.2021
<b>Validity end</b>	10.12.2023
<b>Period of validity</b>	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
<b>Remarks</b>	see reverse
<b>Place and date of issue</b>	Cologne, 09.09.2022 T. Christensen

  
Dipl.-Ing. Makowka  
Head of certification body



# Welding Certificate

**TÜVRh-EN1090-2.03007.2022.002**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

## Manufacturer

**Herfolge Kleinsmedie A/S**

**Solvangsvej 11  
4681 Herfolge  
DENMARK**

## Technical specification

**EN 1090-2:2018**

## Execution class(es)

**EXC3 according to EN 1090-2**

## Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

111 - Manual metal arc welding  
135 - Metal active gas welding, partly mechanized  
136 - MAG welding with flux cored electrode  
141 - TIG gas tungsten arc welding

## Material Group

1.1, 1.2  
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3  
8  
according to CEN ISO/TR 15608 and EN 1090-2, table 4

## Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Torben Christensen, EWE

born on: 25.12.1958

## Substitute

(Title, Surname, Name, Qualification, Date of birth)

-

## Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

## Validity start

11.12.2021

## Period of validity


10.12.2023

## Remarks

-

## Place and date of issue

Cologne, 09.09.2022  
Nordhausen/NW

  
Dipl.-Ing. Makowka  
Head of certification body

